



Workpiece	Steel	P																			Machining types
	Stainless steel	M																			
	Cast iron	K																			
	Non-ferrous metal	N																			
	Heat resistant alloy, Titanium alloy	S																			
	Hardened steel	H																			

 Continuous cutting
  General cutting
  Interrupted cutting

 Cutting edge geometry **A52~A61**
 Recommended chip breaker **B04~B11**
 Code system **B26~B27**
 : Stock item

