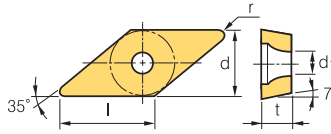


B Turning Insert (Positive)

VC ○○



Dimensions (mm)			
Size	d	t	d ₁
11	6.35	3.18	2.8~3.4
16	9.525	4.76	4.4



Rhombic **35° Positive**
Relief Angle: 7°

Workpiece	Steel																						Machining types
	Stainless steel																						
	Cast iron																						
	Non-ferrous metal																						
	Heat resistant alloy, Titanium alloy																						
	Hardened steel																						
	 Continuous cutting																						
 General cutting																							
 Interrupted cutting																							

[illegible]

● : Stock item

Available tool holders			
Designation	Page	Designation	Page
SVJCR/L	B115, 184, 211	SVQCR/L	B212
SVVCN	B184	SVUCR/L	B212

