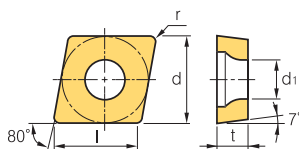


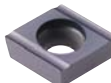
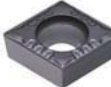
B Turning Insert (Positive)

CC ○○



Dimensions (mm)			
Size	d	t	d ₁
06	6.35	2.38	2.8
09	9.525	3.97	4.4
12	12.7	4.76	5.5

Workpiece	Steel																		Machining types
	Stainless steel																		
	Cast iron																		
	Non-ferrous metal																		
	Heat resistant alloy, Titanium alloy																		
	Hardened steel																		
																			

Inserts		Designation		Cermet			Coated		Coated												Uncoated		Cutting Condition				
				CN1500	CN2000	CN2500	CC1500	CC2500	NC3215	NC3120	NC3225	NC3030	NC5330	NC6310	NC6315	NC9115	NC9125	NC9135	PC5300	PC5400	PC8105	PC8110	PC8115	PC9030	H01	H05	fn (mm/rev)
Medium to finishing		CCGT	0602003R-KM																							0.01~0.06	0.04~1.30
			060201R-KM																							0.02~0.08	0.05~1.50
			060202R-KM																							0.03~0.11	0.06~1.70
			09T3003R-KM																							0.02~0.08	0.06~1.50
			09T301R-KM																							0.03~0.11	0.06~1.70
			09T302R-KM																							0.04~0.15	0.08~2.00
			0602003L-KM																							0.01~0.06	0.04~1.30
			060201L-KM																							0.02~0.08	0.05~1.50
			060202L-KM																							0.03~0.11	0.06~1.70
			09T3003L-KM																							0.02~0.08	0.06~1.50
			09T301L-KM																							0.03~0.11	0.06~1.70
			09T302L-KM																							0.04~0.15	0.08~2.00
Finishing		CCMT	060202-VF							●							●			●						0.05~0.20	0.30~1.00
			060204-VF	●		●					●							●			●					0.10~0.25	0.30~1.00
			09T302-VF								●															0.04~0.16	0.80~1.50
			09T304-VF	●	●	●					●							●			●					0.05~0.20	0.30~1.50
			09T308-VF			●					●		●					●								0.10~0.25	0.30~1.50
			120404-VF								●															0.07~0.22	0.10~2.00
Finishing		CCMT	060202-VL																							0.04~0.18	0.20~1.40
			060204-VL	●		●	●	●		●		●			●	●	●	●	●	●	●	●	●			0.04~0.10	0.08~0.90
			060208-VL						●		●					●	●									0.06~0.12	0.10~1.00
			09T304-VL	●		●	●	●	●		●				●	●	●	●	●	●	●	●	●	●	●	0.05~0.10	0.10~1.00
			09T308-VL	●		●	●	●	●		●		●			●	●	●	●	●	●	●	●	●	●	0.08~0.15	0.10~1.00
			120404-VL																							0.06~0.12	0.30~1.50
			120408-VL																							0.08~0.15	0.30~1.50
			120412-VL																							0.08~0.15	0.30~1.50
Finishing		CCMT	060204-VP1																						0.06~0.12	0.10~1.50	
			09T304-VP1																						0.06~0.20	0.10~1.50	
			09T308-VP1																						0.08~0.20	0.50~2.00	
			120404-VP1																						0.08~0.22	0.20~2.00	
			120408-VP1																						0.10~0.25	0.50~2.00	
			120412-VP1																						0.10~0.30	0.80~2.50	

 Cutting edge geometry A52~A61

➡ Recommended chip breaker B04~B11

➡ Code system B26~B27

- : Stock item

Available tool holders			
Designation	Page	Designation	Page
SCACR/L	B113, 178	SCLCR/L	B113, 178, 204, 214