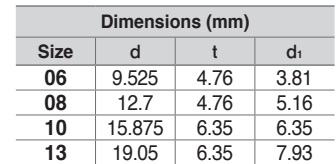


 Trigon **80° Negative**



Inserts		Designation	Cermet			Coated		Coated													Uncoated		Cutting Condition				
			CN1500	CN2000	CN2500	CC1500	CC2500	NC3215	NC3120	NC3225	NC3030	NC5330	NC6310	NC6315	NC9115	NC9125	NC9135	PC5300	PC5400	PC8105	PC8110	PC8115	PC9030	H01	H05	fn (mm/rev)	ap (mm)
Roughing		WNMG 060408-RK																								0.10~0.40	1.00~3.50
		060412-RK																								0.23~0.40	1.50~5.00
		080404-RK																								0.23~0.50	1.50~6.00
		080408-RK											●	●												0.23~0.53	1.50~6.00
		080412-RK											●	●												0.28~0.53	1.80~6.00
		080416-RK												●												0.25~0.60	2.00~6.00
Roughing		WNMG 060404-RM														●	●									0.10~0.50	1.50~3.00
		060408-RM															●	●								0.15~0.55	1.50~3.00
		060412-RM															●	●								0.20~0.60	1.50~3.00
		080404-RM															●	●	●			●	●			0.10~0.50	2.00~4.00
		080408-RM													●	●	●	●			●	●	●			0.15~0.55	2.00~4.00
		080412-RM													●	●	●	●				●				0.20~0.60	2.00~4.00
Roughing		WNMG 080408-VP4																			●				0.15~0.35	1.00~4.00	
		080412-VP4																			●				0.20~0.40	1.00~4.00	
Roughing		WNMG 060408-VR																							0.20~0.40	1.00~6.00	
		080404-VR																							0.20~0.50	0.80~7.00	
		080408-VR																							0.25~0.55	1.20~7.00	
		080412-VR																							0.30~0.60	1.50~7.00	
		080416-VR																							0.40~0.60	1.50~4.00	
Medium to roughing		WNMM 100608-B25								●															0.30~0.80	3.00~8.00	
		130612-B25																							0.40~0.90	4.00~10.00	
Finishing		WNMX 080404R-SR																							0.10~0.35	0.70~3.00	
		080408R-SR																							0.12~0.40	1.00~3.00	
		080404L-SR																							0.10~0.35	0.70~3.00	
		080408L-SR																							0.12~0.40	1.00~3.00	
		[Shaft]																									
Medium cutting		WNMX 080404R-SH																							0.15~0.30	1.00~4.00	
		080408R-SH																							0.15~0.50	1.50~5.00	
		080404L-SH																							0.15~0.30	1.00~4.00	
		080408L-SH																							0.15~0.50	1.50~5.00	

● : Stock item

