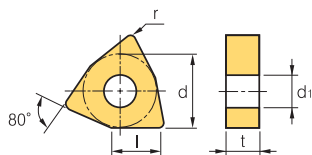


WN ○ ○



Dimensions (mm)			
Size	d	t	d ₁
06	9.525	4.76	3.81
08	12.7	4.76	5.16
13	19.05	6.35	7.93



Trigon 80° Negative

Inserts		Designation	Cermet			Coated		Coated												Uncoated		Cutting Condition								
			CN1500	CN2000	CN2500	CC1500	CC2500	NC3215	NC3120	NC3225	NC3030	NC5330	NC6310	NC6315	NC9115	NC9125	NC9135	PC5300	PC5400	PC8105	PC8110	PC8115	PC9030	H01	H05	fn (mm/rev)	ap (mm)			
Medium cutting	 MP	WNMG	06T304-MP																								0.10~0.40	0.40~2.80		
			06T308-MP																									0.15~0.45	0.50~3.00	
			060404-MP						●		●		●			●												0.10~0.40	0.40~2.80	
			060408-MP						●		●		●	●		●												0.15~0.45	0.50~3.00	
			060412-MP																									0.15~0.50	0.80~3.20	
			080404-MP						●		●		●			●	●	●			●	●	●					0.10~0.40	0.40~4.00	
			080408-MP						●		●		●			●	●	●			●	●	●					0.15~0.45	0.50~4.50	
			080412-MP						●		●		●			●	●	●			●	●						0.15~0.50	0.80~5.00	
			080416-MP						●		●		●															0.18~0.55	0.10~5.00	
Medium cutting	 VM	WNMG	060404-VM									●						●	●								0.10~0.45	1.00~3.50		
			060408-VM								●	●		●					●	●								0.10~0.50	1.00~4.00	
			060412-VM																									0.13~0.60	1.30~4.00	
			080404-VM								●			●						●	●							0.05~0.30	0.90~5.00	
			080408-VM								●	●	●	●						●	●		●		●			0.10~0.50	1.00~5.00	
			080412-VM								●			●						●	●							0.10~0.50	1.00~5.00	
			080416-VM																									0.10~0.50	1.20~5.00	
Medium cutting	 VP3	WNMG	060408-VP3																								0.60~0.38	0.40~3.50		
			060412-VP3																									0.60~0.38	0.40~3.50	
			080404-VP3																	●	●	●	●	●	●	●	●	●	0.10~0.45	0.50~5.00
			080408-VP3																	●	●	●	●	●	●	●	●	●	0.12~0.50	0.50~5.00
			080412-VP3																	●	●	●	●	●		●	●	0.05~0.30	0.10~3.00	
			130612-VP3																							●	●	0.20~0.40	1.00~5.00	
Medium cutting	 LW	WNMG	060408-LW						●		●				●												0.15~0.60	0.50~3.50		
			060412-LW																									0.20~0.70	0.80~3.50	
			080408-LW							●		●		●		●												0.15~0.60	1.00~5.00	
			080412-LW																									0.20~0.70	1.00~6.00	
General	 B25	WNMG	080404-B25						●		●		●														0.17~0.45	1.00~5.00		
			080408-B25						●		●	●	●														0.23~0.60	1.50~5.00		
			080412-B25						●		●		●														0.25~0.60	2.00~5.00		
Roughing	 GR	WNMG	080404-GR							●	●	●	●														0.15~0.50	0.08~6.00		
			080408-GR																								0.20~0.50	1.00~7.00		
			080412-GR							●	●	●	●														0.25~0.50	1.30~7.00		
			080416-GR																								0.25~0.60	1.80~6.00		

● : Stock item

Available tool holders			
Designation	Page	Designation	Page
MWLNRL	B177	WWLNRL	B168
PWLNRL	B200		

