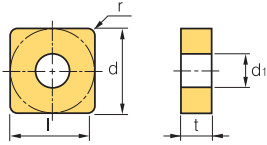


B Turning Insert (Negative)

SN ○○



Dimensions (mm)			
Size	d	t	d ₁
12	12.7	4.76	5.16
15	15.875	6.35	6.35
19	19.05	6.35	7.93
25	25.4	7.94~9.52	9.12

 Square **90° Negative**

Workpiece	Steel																										 Continuous cutting  General cutting  Interrupted cutting
	Stainless steel																										
	Cast iron																										
	Non-ferrous metal																										
	Heat resistant alloy, Titanium alloy																										
	Hardened steel																										

[illegible]

 Cutting edge geometry **A52~A61**

➡ Recommended chip breaker B04~B11

➡ Code system B26~B27

● : Stock item

Available tool holders					
Designation	Page	Designation	Page	Designation	Page
MSBNR/L	B173	MSRNR/L	B174	PSDNN	B163
MSDNN	B173	MSSNR/L	B175	PSKNR/L	B164, 199
MSKNR/L	B174	PSBNR/L	B163	PSSNR/L	B164

