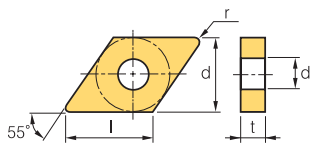


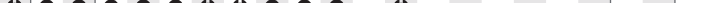
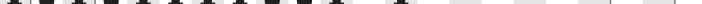
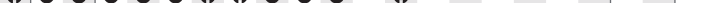
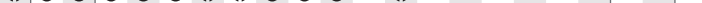
B Turning Insert (Negative)

DN ○○



Dimensions (mm)			
Size	d	t	d ₁
11	9.525	4.76	3.81
15	12.7	4.76~6.35	5.16

 Rhombic **55° Negative**

Workpiece	Steel																								Machining types
	Stainless steel																								
	Cast iron																								 Continuous cutting  General cutting  Interrupted cutting
	Non-ferrous metal																								
	Heat resistant alloy, Titanium alloy																								
	Hardened steel																								
																									

[illegible]

 Cutting edge geometry **A52~A61**

➡ Recommended chip breaker B04~B11

 Code system **B26~B27**

- : Stock item

Available tool holders			
Designation	Page	Designation	Page
MCKNR/L	B171	MCRNR/L	B172
MCLNR/L	B171	PCBNR/L	B159
MCMNN	B171	PCLNR/L	B160

