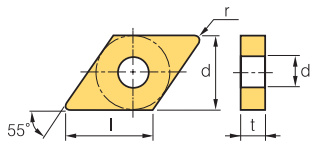


B

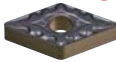
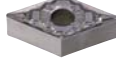
DN ○○



Dimensions (mm)			
Size	d	t	d ₁
11	9.525	4.76	3.81
15	12.7	4.76~6.35	5.16

 Rhombic **55° Negative**

[illegible]

Inserts		Designation	Cermet			Coated		Coated													Uncoated		Cutting Condition				
			CN1500	CN2000	CN2500	CC1500	CC2500	NC3215	NC3120	NC3225	NC3030	NC5330	NC6310	NC6315	NC9115	NC9125	NC9135	PC5300	PC5400	PC8105	PC8110	PC8115	PC9030	H01	H05	fn (mm/rev)	ap (mm)
Medium to finishing	 LP new	DNMG 110402-LP																								0.06~0.30	0.25~1.20
		110404-LP						●		●																0.07~0.30	0.30~1.50
		110408-LP																								0.10~0.40	0.30~1.50
		110504-LP																								0.07~0.30	0.30~1.50
		110508-LP																								0.10~0.40	0.30~1.50
		150404-LP						●		●		●														0.10~0.35	0.30~2.00
		150408-LP						●		●		●														0.10~0.40	0.50~2.50
		150412-LP						●		●		●														0.13~0.45	0.80~3.00
		150604-LP						●		●		●														0.10~0.35	0.30~2.00
		150608-LP						●		●		●														0.10~0.40	0.50~2.50
		150612-LP						●		●		●														0.13~0.45	0.80~3.00
Medium to finishing	 VC	DNMG 150404-VC						●		●															0.10~0.35	0.30~2.00	
		150408-VC						●		●		●													0.15~0.40	0.50~3.00	
		150412-VC						●		●															0.15~0.45	0.50~3.00	
		150604-VC						●		●															0.10~0.35	0.30~2.00	
		150608-VC						●		●		●													0.15~0.40	0.50~3.00	
		150612-VC						●		●															0.15~0.45	0.50~3.00	
Medium to finishing	 VP2	DNMG 150404-VP2															●	●	●	●	●		●	0.05~0.30	0.10~3.00		
		150408-VP2																●	●	●	●	●		●	0.10~0.40	0.50~4.50	
		150604-VP2																●	●	●	●	●		●	0.05~0.30	0.10~3.00	
		150608-VP2								●								●	●	●	●	●		●	0.10~0.40	0.50~4.50	
Medium to finishing	 VQ [Cermet]	DNMG 110404-VQ	●		●																				0.05~0.30	0.50~3.50	
		110408-VQ																							0.08~0.40	0.80~4.00	
		110412-VQ																							0.10~0.40	1.00~4.00	
		150404-VQ	●	●	●	●	●																		0.05~0.30	0.80~3.50	
		150408-VQ	●		●	●	●																		0.08~0.40	0.80~4.00	
		150412-VQ																							0.10~0.40	0.50~4.20	
		150604-VQ	●	●	●	●	●																		0.05~0.30	0.80~4.00	
		150608-VQ	●	●	●	●	●																		0.08~0.40	0.80~4.00	
		150612-VQ																							0.10~0.40	0.50~4.20	

 Cutting edge geometry **A52~A61**

➡ Recommended chip breaker B04~B11

 Code system **B26~B27**

- : Stock item

Available tool holders			
Designation	Page	Designation	Page
MCKNR/L	B171	MCRNR/L	B172
MCLNR/L	B171	PCBNR/L	B159
MCMNN	B171	PCLNR/L	B160