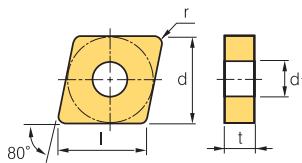


B Turning Insert (Negative)

CN ○○



Dimensions (mm)			
Size	d	t	d _i
09	9.525	3.18	3.81
12	12.7	4.76	5.16
16	15.875	6.35	6.35
19	19.05	6.35	7.93

Workpiece	Steel	P	Machining types															
	Stainless steel	M	Machining types															
	Cast iron	K	Machining types															
	Non-ferrous metal	N	Machining types															
	Heat resistant alloy, Titanium alloy	S	Machining types															
	Hardened steel	H	Machining types															
			Machining types															

[illegible]

 Cutting edge geometry A52~A61

➡ Recommended chip breaker **B04~B11**

 Code system **B26~B27**

- : Stock item

Available tool holders			
Designation	Page	Designation	Page
MCKNR/L	B171	MCRNR/L	B172
MCLNR/L	B171	PCBNR/L	B159
MCMNN	B171	PCLNR/L	B160

